

**Instruction 510-0060**  
**12-13-11**

Copyright © 2011  
by S&S® Cycle, Inc.

All rights reserved.  
Printed in the U.S.A.

**S&S® Cycle, Inc.**

**14025 Cty Hwy G PO Box 215**  
**Viola, Wisconsin 54664**

Phone: 608-627-1497 • Fax: 608-627-1488  
Technical Service Phone: 608-627-TECH (8324)  
Technical Service Email: [sstech@sscycle.com](mailto:sstech@sscycle.com)  
Website: [www.sscycle.com](http://www.sscycle.com)



## Installation Instructions: S&S 1" Taller Hi Flow Air Filter Kit

### DISCLAIMER:

S&S parts are designed for high performance, off road, racing applications and are intended for the very experienced rider only. The installation of S&S parts may void or adversely affect your factory warranty. In addition such installation and use may violate certain federal, state, and local laws, rules and ordinances as well as other laws when used on motor vehicles used on public highways, especially in states where pollution laws may apply. Always check federal, state, and local laws before modifying your motorcycle. It is the sole and exclusive responsibility of the user to determine the suitability of the product for his or her use, and the user shall assume all legal, personal injury risk and liability and all other obligations, duties, and risks associated therewith.

The words Harley®, Harley-Davidson®, H-D®, Sportster®, Evolution®, and all H-D part numbers and model designations are used in reference only. S&S Cycle is not associated with Harley-Davidson, Inc.

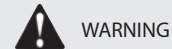
### SAFE INSTALLATION AND OPERATION RULES:

Before installing your new S&S part it is your responsibility to read and follow the installation and maintenance procedures in these instructions and follow the basic rules below for your personal safety.

- Gasoline is extremely flammable and explosive under certain conditions and toxic when breathed. Do not smoke. Perform installation in a well ventilated area away from open flames or sparks.
- If motorcycle has been running, wait until engine and exhaust pipes have cooled down to avoid getting burned before performing any installation steps.
- Before performing any installation steps disconnect battery to eliminate potential sparks and inadvertent engagement of starter while working on electrical components.
- Read instructions thoroughly and carefully so all procedures are completely understood before performing any installation steps. Contact S&S with any questions you may have if any steps are unclear or any abnormalities occur during installation or operation of motorcycle with a S&S part on it.
- Consult an appropriate service manual for your motorcycle for correct disassembly and reassembly procedures for any parts that need to be removed to facilitate installation.
- Use good judgment when performing installation and operating motorcycle. Good judgment begins with a clear head. Don't let alcohol, drugs or fatigue impair your judgment. Start installation when you are fresh.
- Be sure all federal, state and local laws are obeyed with the installation.
- For optimum performance and safety and to minimize potential damage to carb or other components, use all mounting hardware that is provided and follow all installation instructions.
- Motorcycle exhaust fumes are toxic and poisonous and must not be breathed. Run motorcycle in a well ventilated area where fumes can dissipate.

### IMPORTANT NOTICE:

Statements in this instruction sheet preceded by the following words are of special significance.



**WARNING**

Means there is the possibility of injury to yourself or others.



**CAUTION**

Means there is the possibility of damage to the part or motorcycle.

**NOTE**

Other information of particular importance has been placed in italic type.

S&S recommends you take special notice of these items.

### WARRANTY:

All S&S parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at S&S's option if the parts are returned to us by the purchaser within the 12 month warranty period or within 10 days thereafter.

In the event warranty service is required, the original purchaser must call or write S&S immediately with the problem. Some problems can be rectified by a telephone call and need no further course of action.

A part that is suspect of being defective must not be replaced by a Dealer without prior authorization from S&S. If it is deemed necessary for S&S to make an evaluation to determine whether the part was defective, a return authorization number must be obtained from S&S. The parts must be packaged properly so as to not cause further damage and be returned prepaid to S&S with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. If after an evaluation has been made by S&S and the part was found to be defective, repair, replacement or refund will be granted.

### ADDITIONAL WARRANTY PROVISIONS:

- (1) S&S shall have no obligation in the event an S&S part is modified by any other person or organization.
- (2) S&S shall have no obligation if an S&S part becomes defective in whole or in part as a result of improper installation, improper maintenance, improper use, abnormal operation, or any other misuse or mistreatment of the S&S part.
- (3) S&S shall not be liable for any consequential or incidental damages resulting from the failure of an S&S part, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or for any other breach of contract or duty between S&S and a customer.
- (4) S&S parts are designed exclusively for use in Harley-Davidson® and other American v-twin motorcycles. S&S shall have no warranty or liability obligation if an S&S part is used in any other application.

**Kit Contents:**

- 2 – Stand-offs
- 2 – Flanged Head Screws
- 1 – 1" Taller Air Filter Element

**NOTE:** The 1" taller hi flow air filter kit is intended for the S&S Stealth air cleaner kits. The 1" taller hi flow air filter kit will not work with the S&S Muscle air cleaner cover.

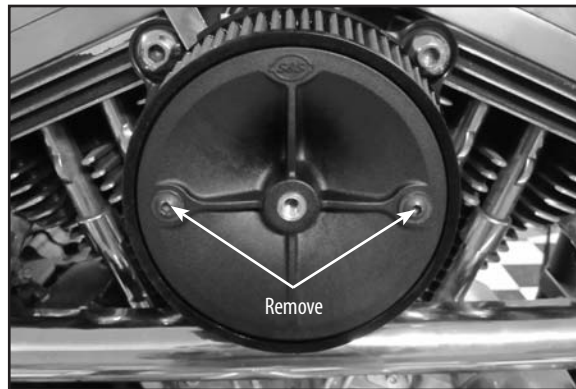
**⚠ WARNING**

The safety of a motorcycle rider is dependent on proper installation of this product. If you are not certain of your capabilities or do not have the correct tools for this installation, please consult a dealer to have it done. Improper installation of this product could result in injury or death to the rider.

**Installation**

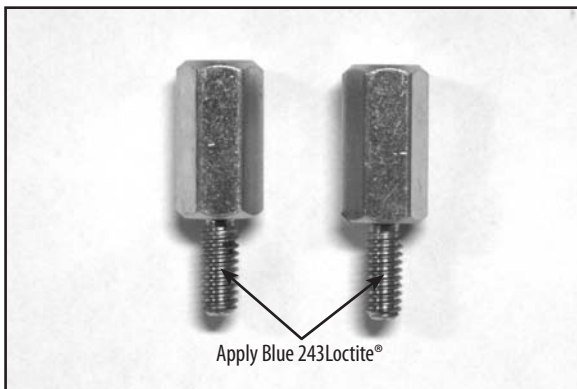
**Installing the S&S 1" Taller Hi Flow Air Filter Kit**

- 1- Remove the S&S air cleaner cover from the S&S Stealth air cleaner kit you are working on.
- 2- Remove the two ¼" X 20 flanged button head screws from the filter top plate. The filter top plate and filter will be free from the backplate assembly once these screws are removed. **Picture 1** illustrates the two screws that need removed.



**Picture 1**

- 3- Locate the two 1" longer standoffs and apply 243 blue Loctite to the threads as illustrated in **Picture 2**.
- 4- Thread the 1" longer standoffs in the backplate and torque to 90 in.-lbs. as illustrated in **Picture 3**.

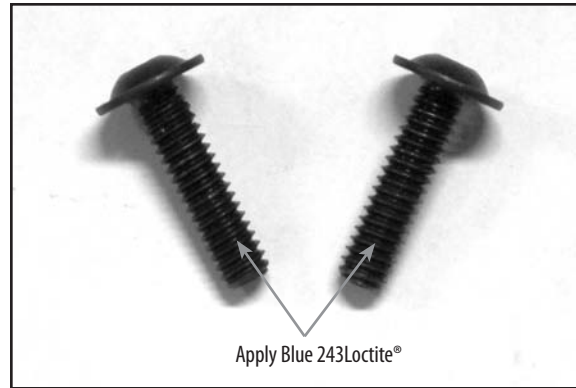


**Picture 2**



**Picture 3**

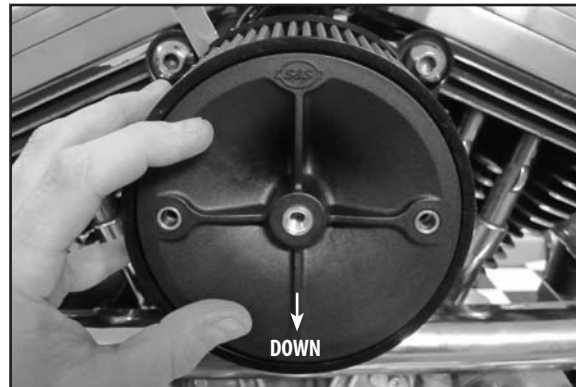
- 5- Apply a drop of 243 blue Loctite to the threads of each 1/4" X 20 flanged head screw that came with the 1" taller air filter kit and set aside. **Picture 4** illustrates the two flanged head screws.



**Picture 4**

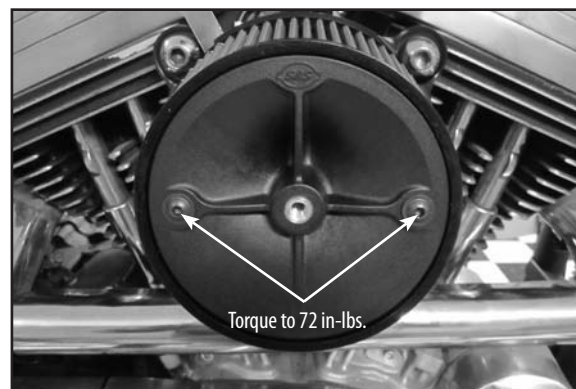
**NOTE:** The two 1/4" X 20 flanged head screws that were included in the 1" taller air filter kit must be used in place of the flanged head screws that were removed. The flanged head screws that are included in the 1" taller air filter kit are longer for proper thread engagement.

- 6 – Hold the filter on the backplate and put the filter top plate on top of the filter making sure that the word "Down" is facing down and sitting flat on the filter and locked into the groove as illustrated in **Picture 5**.



**Picture 5**

- 7- Pass the 1/4" X 20 flanged head screws through the plastic top filter plate, thread in and tighten down evenly until snug and then finish torque to 72 In. Lbs. as illustrated in **Picture 6**.



**Picture 6**

- 8- Attach an S&S air cleaner cover or the stock Harley-Davidson® Twin Cam 88®, 96™ or 103™ air cleaner cover to the stealth air cleaner kit by installing the 5/16" button head screw with 243 blue Loctite® applied to the threads and torque to 10 ft.-lbs.

